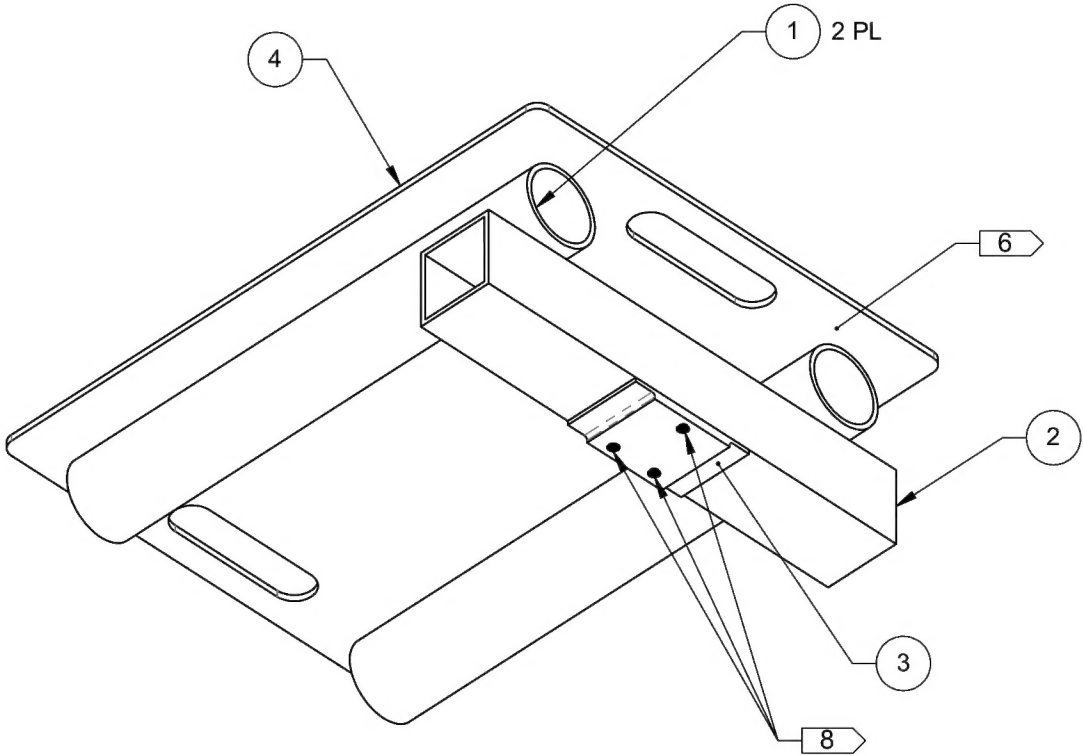
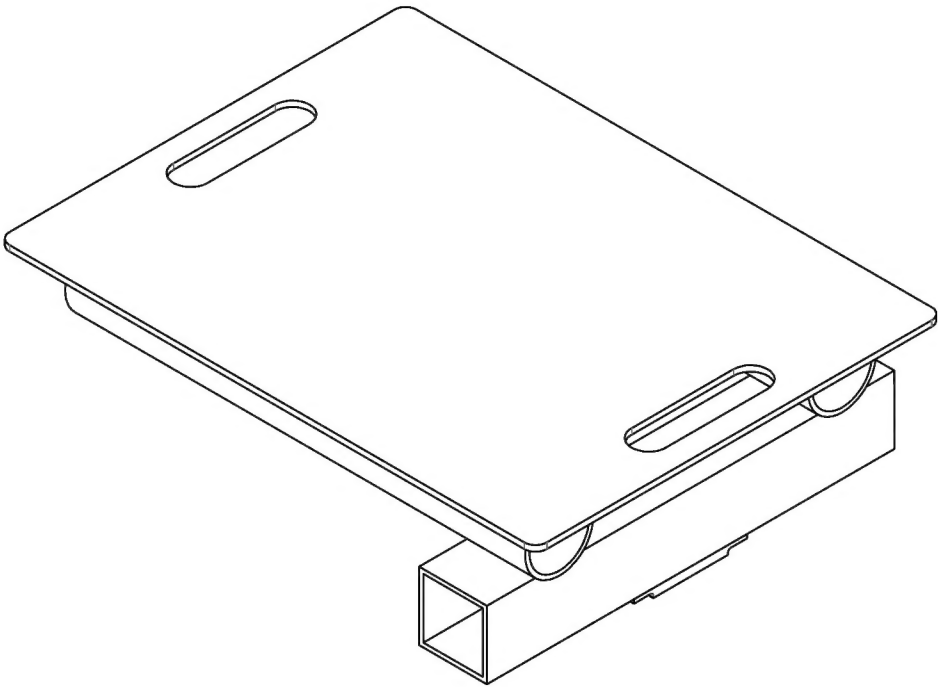


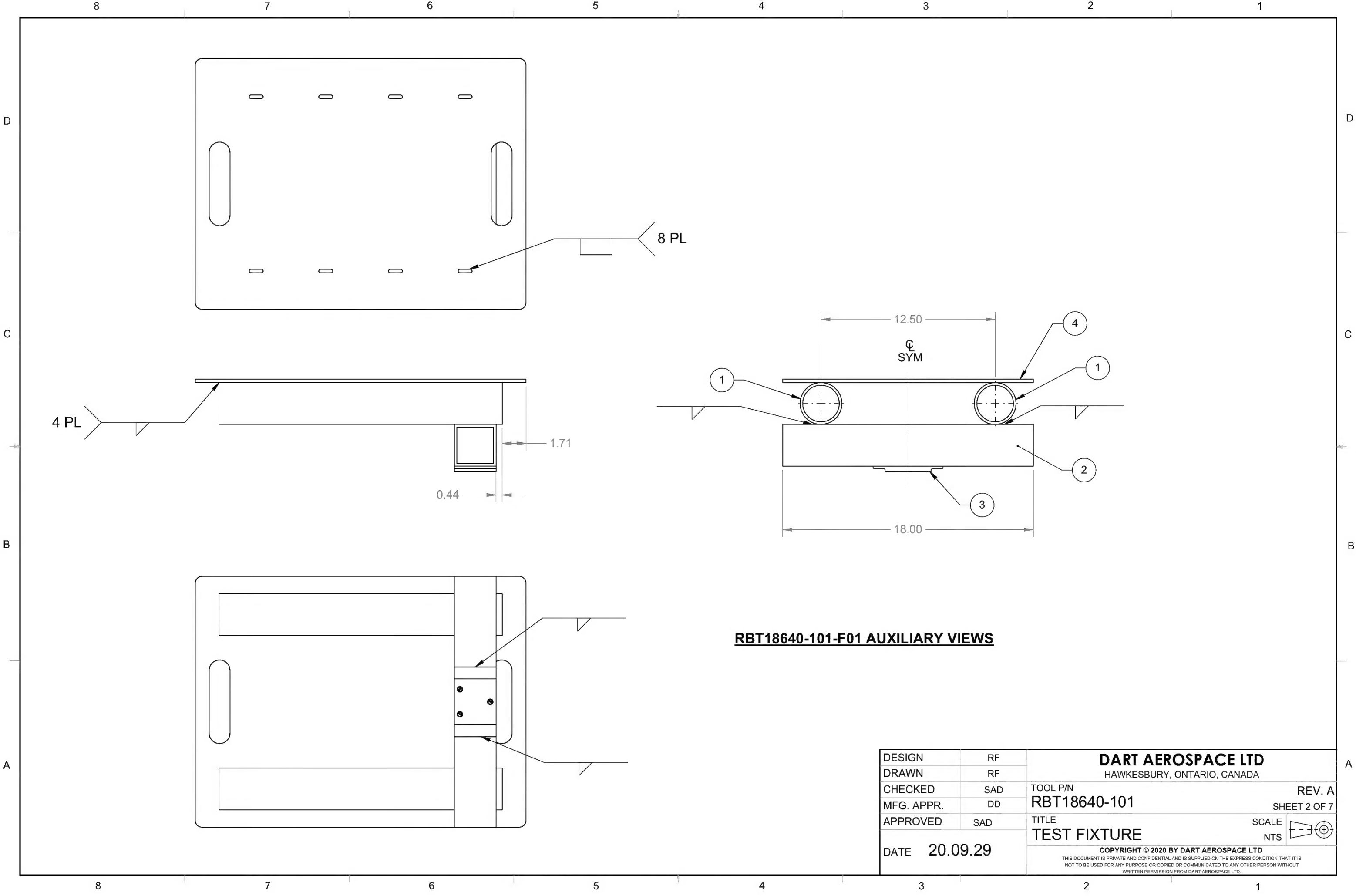
ITEM #	QTY	P/N	DESCRIPTION
1	2	RBT18640-101-F02	TUBE
2	1	RBT18640-101-F03	SUPPORT
3	1	RBT18640-101-F04	ADAPTER PLATE ASSEMBLY
4	1	RBT18640-101-F06	PLATE



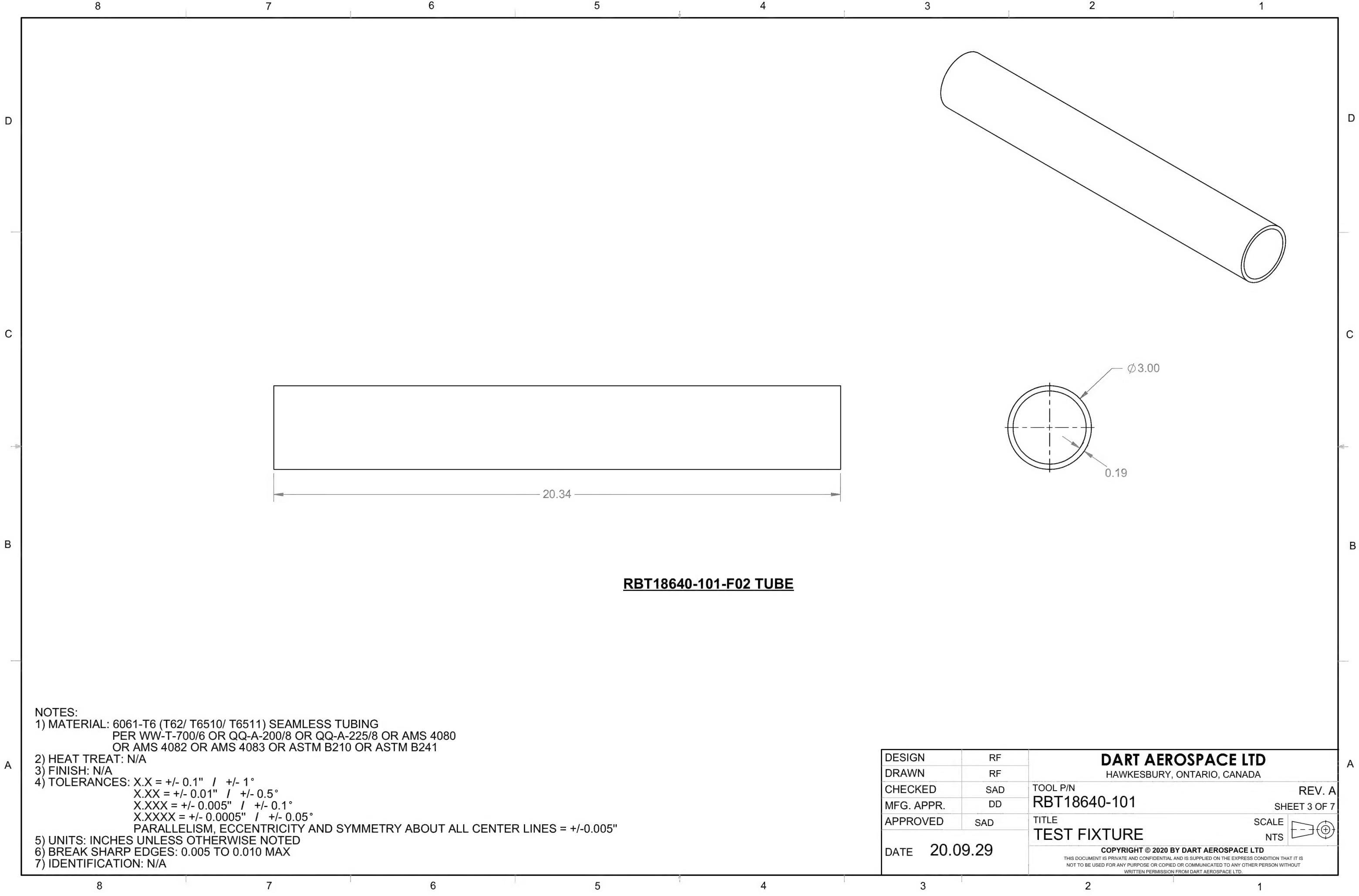
RBT18640-101-F01 ENGINE REMOVAL ADAPTER ASSEMBLY

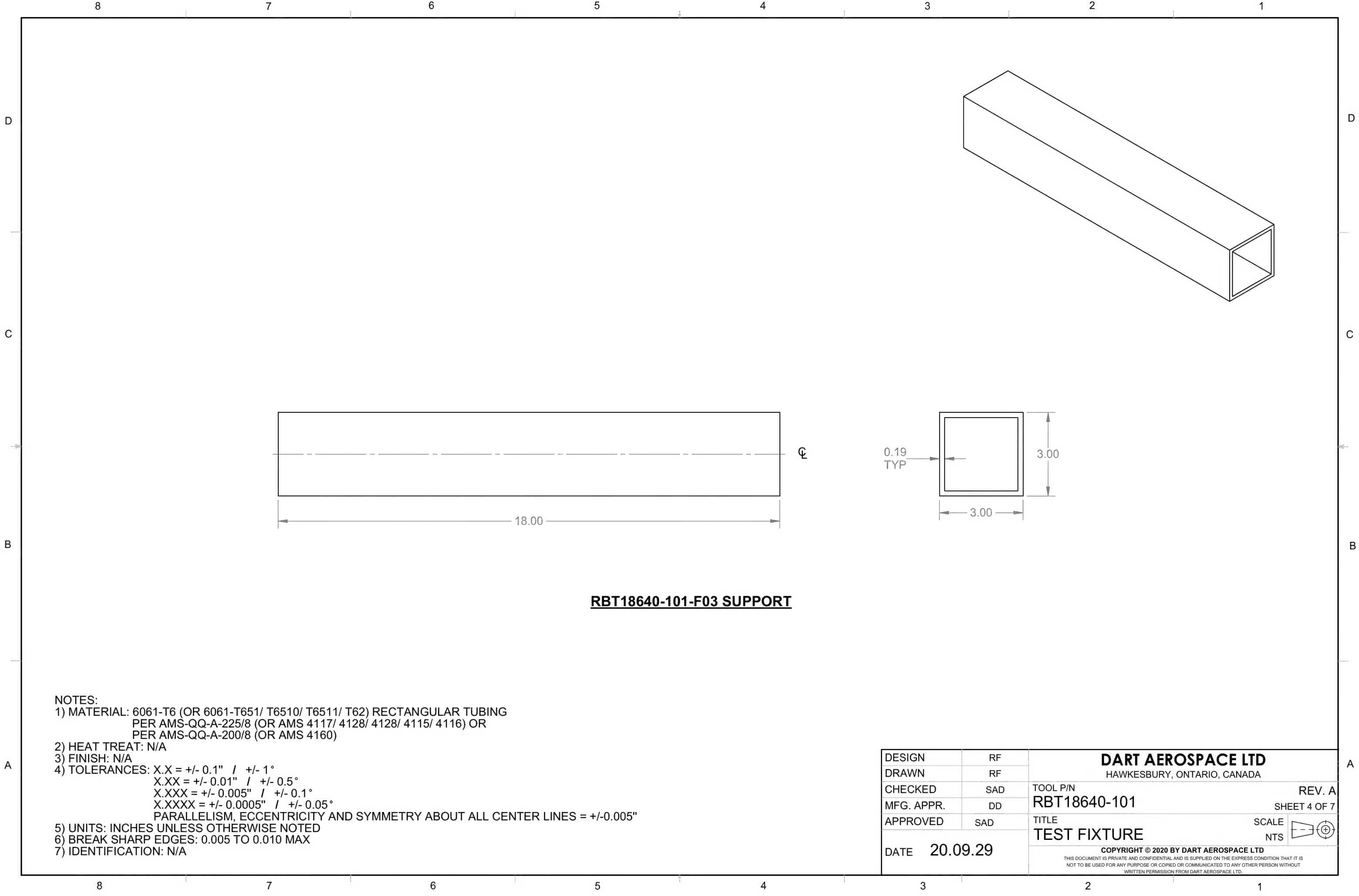
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PRIME AND PAINT RED AS PER QSI 005 SECTION 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "RBT18640-101-F01" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 20.72 lbs
 - 8) MASK HELICOIL HOLES PRIOR TO PRIME AND PAINT

A	NEW ISSUE	HB ECR 60	RF
REV.	DESCRIPTION	ECN #	BY
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	TOOL P/N	REV. A
MFG. APPR.	DD	RBT18640-101	SHEET 1 OF 7
APPROVED	SAD	TITLE	SCALE
DATE	20.09.29	TEST FIXTURE	NTS
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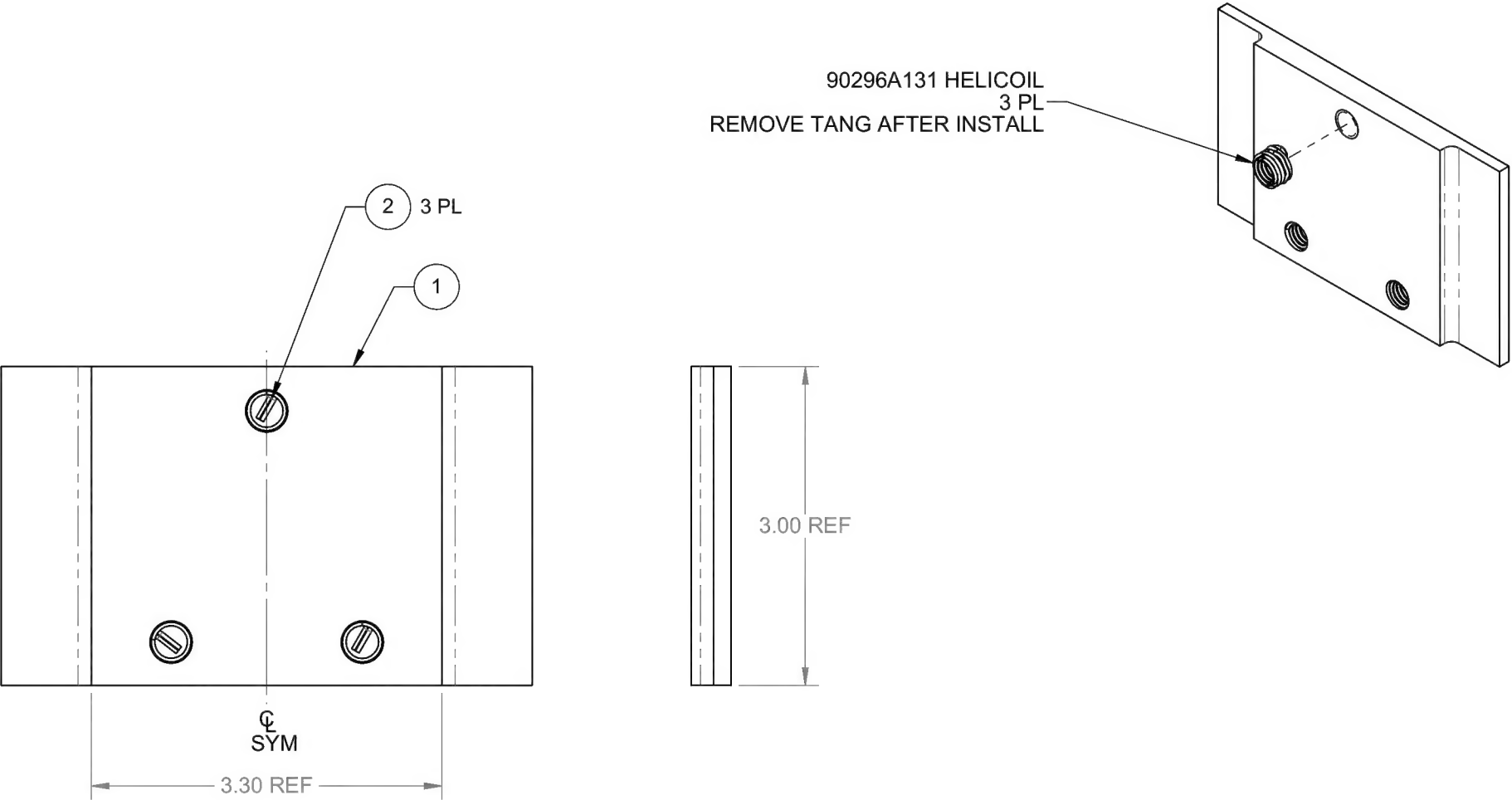


DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	TOOL P/N	REV. A
MFG. APPR.	DD	RBT18640-101	SHEET 2 OF 7
APPROVED	SAD	TITLE	SCALE
DATE 20.09.29		TEST FIXTURE	NTS 
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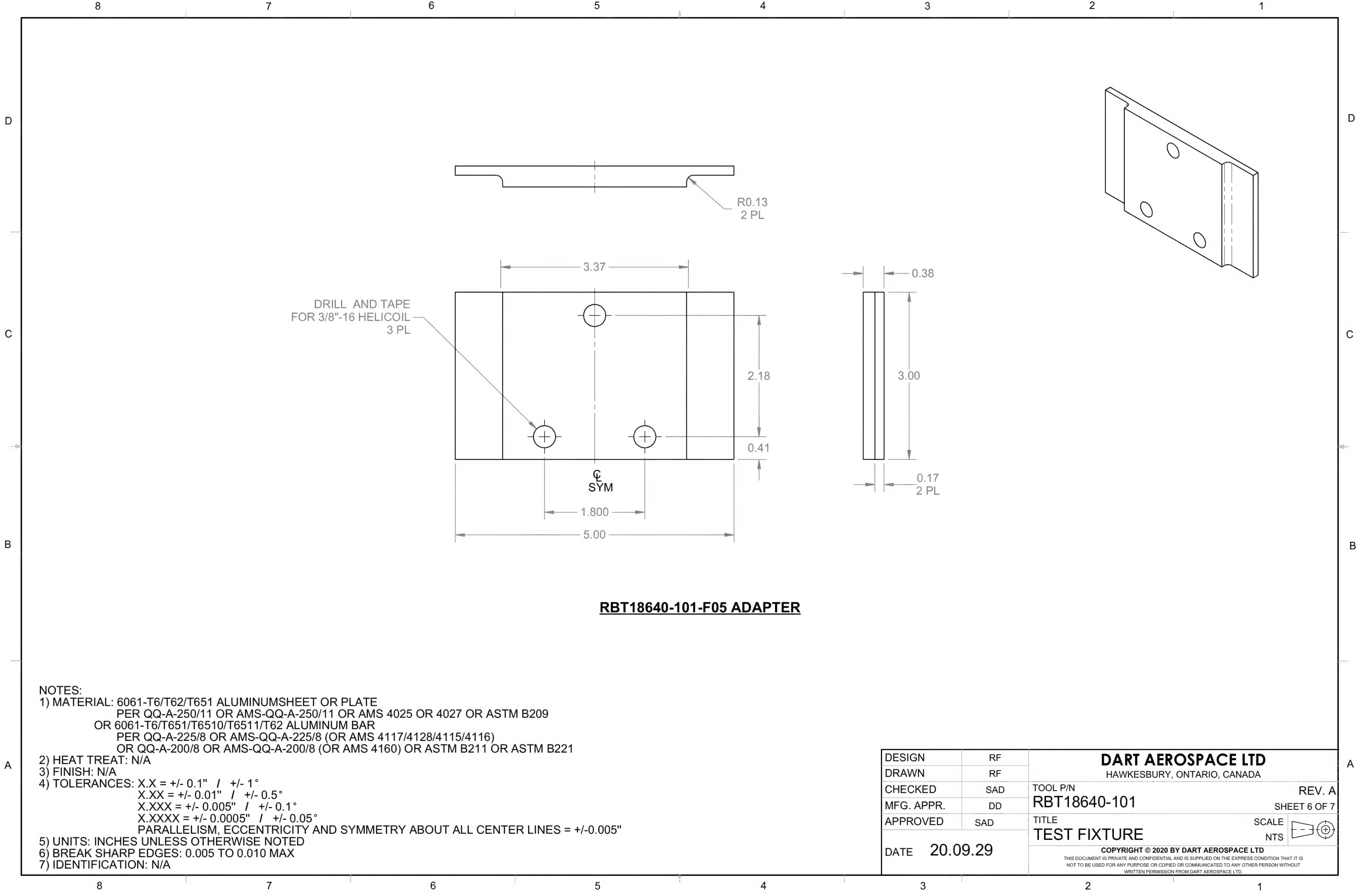
ITEM	QTY	P/N	DESCRIPTION
1	1	RBT18640-101-F05	ADAPTER
2	3	90296A131	90296A131

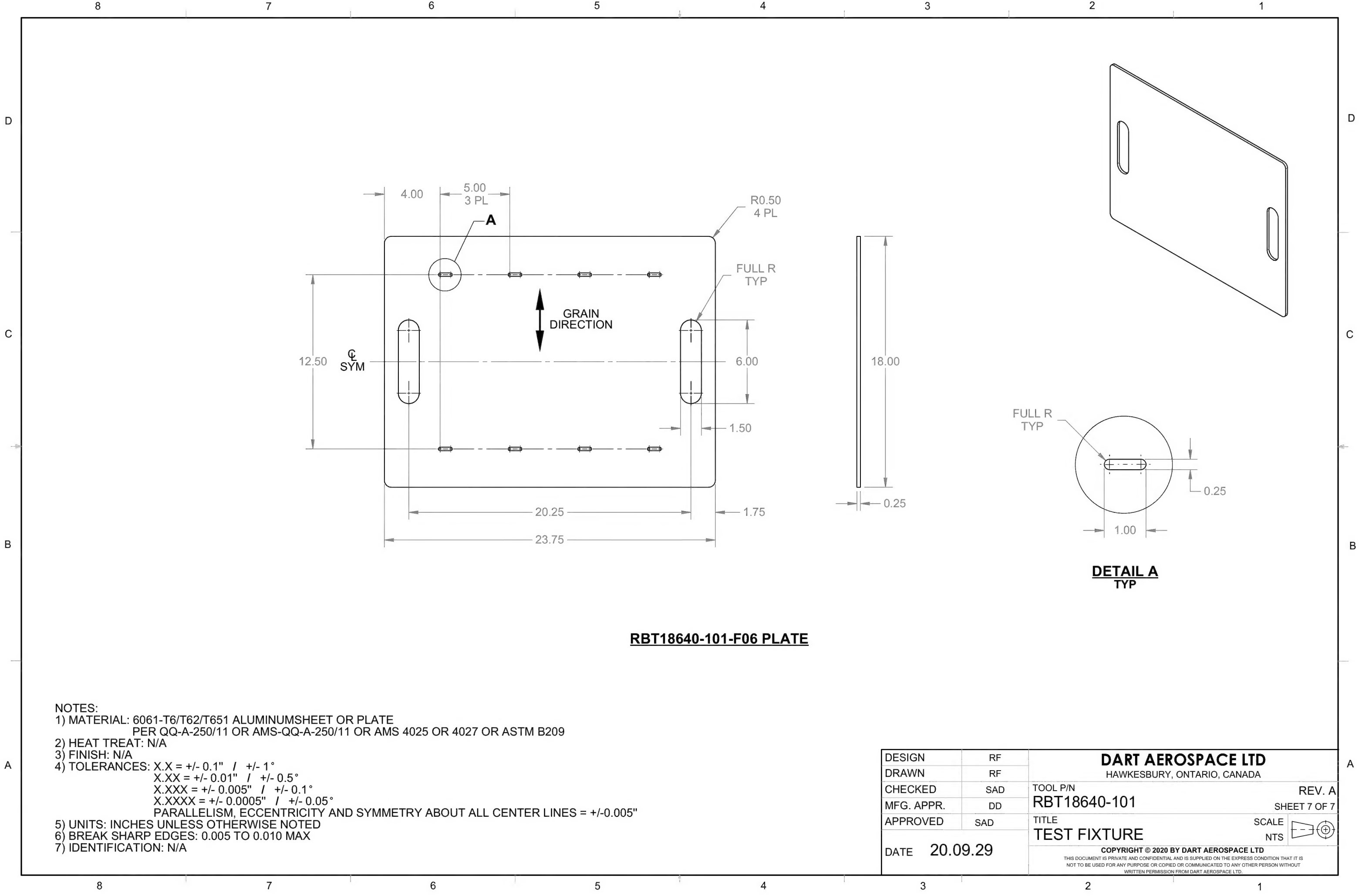


RBT18640-101-F04 ADAPTER PLATE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
7) IDENTIFICATION: N/A

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	TOOL P/N	REV. A
MFG. APPR.	DD	RBT18640-101	SHEET 5 OF 7
APPROVED	SAD	TITLE	SCALE
DATE 20.09.29		TEST FIXTURE	NTS
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RBT18640-101-F06 PLATE

NOTES:
1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR 4027 OR ASTM B209
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
7) IDENTIFICATION: N/A

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	TOOL P/N	REV. A
MFG. APPR.	DD	RBT18640-101	SHEET 7 OF 7
APPROVED	SAD	TITLE	SCALE
DATE 20.09.29		TEST FIXTURE	NTS
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